

Work Order ID 53096

October 21, 2009 3:59:57 PM



TODAY

Page 1

Item ID: D412-702-043B

Accept



Setup Start



Revision ID: E

Stop



Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 10/22/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 10/22/2009 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D412-702

Rev E

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-702-043B CHG003

8/21/10/22

HA for BG 09/10/22

(PB) =>

110

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

2) 8/21/10/22

(40)

4

120

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-702-043B

Location:

PPP Rev: C

9/10/22 sf

W/O: 53096		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
9/10/22	100	Perm. Change Missing Parts From Pick List not correctly updated BOM (ex. - ADD Missing Parts to List + BOM (ADD copy of new BOM). AN4-44A Qty x2	MA	09/10/22			S 09/10/22
		- ADD missing bolts to kit AN4-44A Qty x2 B# 104806 SD	SP				S 09/10/22

Part No: D412-702-043B PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 53096

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Page 2

Item ID: D412-702-043B

Accept

Revision ID: E

Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 10/22/2009 Start Qty: 1.00

Required Date: 10/22/2009 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start _____
Stop _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

09/10/22 *[Signature]*
PL 09-10-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 53096

Parent Item: D412-702-043BRevE

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 10/22/2009

Required Date: 10/22/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-10A		Purchased	No			110	Each	113.0000	4.0000			



Bolt

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 113

103962 8

108986 13

111425 92

AN960JD416

Purchased

No

110

Each

4,785.000

6.0000



Washer

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 4785

108161 521

110523 340

111279 101

111916 482

112314 3341

16941 0

108986 SK

112314 9/10/22 QSP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 53096

Parent Item: D412-702-043BRevE

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 10/22/2009

Required Date: 10/22/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960JD416L

Purchased

No

110

Each

880.0000

4.0000



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

880

107008

54

108138

4

108583

42

110153

380

112492

400

11015399

CR3212-4-4

Purchased

No

110

Each

333.0000

12.0000



Cherry Rivet

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

333

111127

37

111359

296

111359 9/10/22 @ SP

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 53096



Parent Item: D412-702-043BRevE



Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 10/22/2009

Required Date: 10/22/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3542-1RevA		Manufactured	No			110	Each	29.0000	2.0000			

5



Bracket

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 29

47140 19

51309 10

4714080

D3571-1RevA

Manufactured No

110 Each 22.0000 3.0000

5



Guide

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 22

46282 2

47141 20

2 46282 47141 ① 54

D3571-3RevA

Manufactured No

110 Each 16.0000 2.0000

5



Guide

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 16

47142 16

47142 9/10/22 @ 50

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Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Work Order ID: 53096



Parent Item: D412-702-043BRevE



Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 10/22/2009

Required Date: 10/22/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3578-041RevA		Manufactured	No			110	Each	203.0000	6.0000			



Doubler

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST244A

203

51640

95

52071

108

51640 SP

D3610-041RevA

Manufactured No

110

Each

41.0000

2.0000



Bracket

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

33

46283

3

47144

30

Main Warehouse

ST244A

8

51650

8

46283 SP 9/10/22 @

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 53096

Parent Item: D412-702-043BRevE

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point



Start Date: 10/22/2009

Required Date: 10/22/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3618-1RevA		Manufactured	No			110	Each	5.0000	2.0000			
												
CAP												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

5

32426

5

32426 SD

D412-702-059RevE		Manufactured	No			110	Each	3.0000	1.0000			
												
Grommet												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

FG

3

47538

3

47538 SD

D412-702-101B		Manufactured	No			110	Each	0.0000	1.0000			
												
Harness Assembly												

53098 SD

D412-702-103B		Manufactured	No			110	Each	0.0000	1.0000			
												
Harness Assembly												

53103 SD

D412-702-105B		Manufactured	No			110	Each	0.0000	1.0000			
												
Harness Assembly												

53104 SD

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 53096

Parent Item: D412-702-043BRevE

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point




Start Date: 10/22/2009

Required Date: 10/22/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D412-702-107B 		Manufactured	No <i>AX</i>			110	Each	0.0000	1.0000			
Harness Assembly												
D412-702-109B 		Manufactured	No <i>AX</i>			110	Each	0.0000	1.0000			
Harness Assembly												
MS21042L4 		Purchased	No			110	Each	6,008.000	6.0000			
Nut												

B53101

SP

109 53103 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

6008

110507

184

111827

5815

112314

9

15924

0

111827 SP

MS24693-S274

Purchased

No

110

Each

78.0000

2.0000



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

78

108560

78

108560 9/10/22 SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 53096



Parent Item: D412-702-043BRevE



Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 10/22/2009

Required Date: 10/22/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS24694-S56		Purchased	No			110	Each	146.0000	3.0000			
SCREW												

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 146

104407 146

104407 SP

MS24694-S58		Purchased	No			110	Each	156.0000	2.0000			
Screw												

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 156

104407 156

104407 SD

MS24694-S60		Purchased	No			110	Each	221.0000	1.0000			
Screw												

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 221

104407 221

104407 9/10/22 Q28

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Status	Item ID	Rev	Name	Start Date	Quantity	Pe	UOM	Scrap %	Route Seq	IC	Sort	Date Last Mod	Add Date	Comments
✓	AN4-10A		Bolt	01/01/2008	4.0000		Each	0 %	110		0	05/06/2009 2:4...	05/06/2009	
✓	AN4-44A		Bolt	22/10/2009	2.0000		Each	0 %	110		0		22/10/2009	
✓	AN960JD416		Washer	01/01/2008	6.0000		Each	0 %	110		0	05/06/2009 2:4...	05/06/2009	
✓	AN960JD416L		Washer	01/01/2008	4.0000		Each	0 %	110		0	05/06/2009 2:4...	05/06/2009	
✓	CR3212-4-4		Cherry Rivet	01/01/2008	12.0000		Each	0 %	110		0	05/06/2009 2:4...	05/06/2009	
✓	D3542-1	A	Bracket	01/01/2008	2.0000		Each	0 %	110		0	05/06/2009 2:4...	05/06/2009	
✓	D3571-1	A	Guide	01/01/2008	3.0000		Each	0 %	110		0	05/06/2009 2:4...	05/06/2009	
✓	D3571-3	A	Guide	01/01/2008	2.0000		Each	0 %	110		0	05/06/2009 2:4...	05/06/2009	
✓	D3578-041	A	Doubler	01/01/2008	6.0000		Each	0 %	110		0	05/06/2009 2:4...	05/06/2009	
✓	D3610-041	A	Bracket	01/01/2008	2.0000		Each	0 %	110		0	05/06/2009 2:4...	05/06/2009	
✓	D3618-1	A	CAP	01/01/2008	2.0000		Each	0 %	110		0	05/06/2009 2:4...	05/06/2009	
✓	D412-702-059	E	Grommet	01/01/2008	1.0000		Each	0 %	110		0	05/06/2009 2:4...	05/06/2009	
✓	D412-702-101B		Harness Assembly	01/01/2008	1.0000		Each	0 %	110		0	18/06/2009 10:...	18/06/2009	
✓	D412-702-103B		Harness Assembly	01/01/2008	1.0000		Each	0 %	110		0	18/06/2009 10:...	18/06/2009	
✓	D412-702-105B		Harness Assembly	01/01/2008	1.0000		Each	0 %	110		0	18/06/2009 10:...	18/06/2009	
✓	D412-702-107B		Harness Assembly	01/01/2008	1.0000		Each	0 %	110		0	18/06/2009 10:...	18/06/2009	
✓	D412-702-109B		Harness Assembly	01/01/2008	1.0000		Each	0 %	110		0	18/06/2009 10:...	18/06/2009	
✓	MS21042L4		Nut	01/01/2008	6.0000		Each	0 %	110		0	05/06/2009 2:4...	05/06/2009	
✓	MS24693-S274		Screw	01/01/2008	2.0000		Each	0 %	110		0	05/06/2009 2:4...	05/06/2009	
✓	MS24694-S56		SCREW	01/01/2008	3.0000		Each	0 %	110		0	05/06/2009 2:4...	05/06/2009	
✓	MS24694-S58		Screw	01/01/2008	2.0000		Each	0 %	110		0	05/06/2009 2:4...	05/06/2009	
✓	MS24694-S60		Screw	01/01/2008	1.0000		Each	0 %	110		0	05/06/2009 2:4...	05/06/2009	

REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D412-702

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QTY -041B	QTY -043B	QTY -045B	QTY -047B	QTY -049B	Part Number	Description
X					D412-702-041B	Dart 13-Man 3-Point Shoulder Harness Kit
	X				D412-702-043B	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
		X			D412-702-045B	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
			X		D412-702-047B	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
				X	D412-702-049B	Dart 1-Man 3-Point Forward Shoulder Harness Kit
1	1		1	1	D412-702-059	GROMMET KIT
2	1		1		D412-702-101B	HARNESS ASSEMBLY
1*	1*		1*		D3573-7	ADAPTER
1*	1*		1*		D3579-046	SHOULDER HARNESS
1*	1*		1*		K6.2	CLIP
4*	4*		4*		MS24693S272	SCREW
4*	4*		4*		AN960JD10LL	WASHER
4*	4*		4*		MS21042L3	NUT
2	1		1		D412-702-103B	HARNESS ASSEMBLY
1*	1*		1*		D3573-8	ADAPTER
1*	1*		1*		D3579-045	SHOULDER HARNESS
1*	1*		1*		K6.2	CLIP
4*	4*		4*		MS24693S272	SCREW
4*	4*		4*		AN960JD10LL	WASHER
4*	4*		4*		MS21042L3	NUT
1	1			1	D412-702-105B	HARNESS ASSEMBLY
1*	1*			1*	D3573-1	ADAPTER
1*	1*			1*	D3579-046	SHOULDER HARNESS
1*	1*			1*	K6.2	CLIP
4*	4*			4*	MS24693S273	SCREW
4*	4*			4*	AN960JD10LL	WASHER
4*	4*			4*	MS21042L3	NUT
1	1				D412-702-107B	HARNESS ASSEMBLY
1*	1*				D3573-3	ADAPTER
1*	1*				D3579-046	SHOULDER HARNESS
1*	1*				K6.2	CLIP
4*	4*				MS24693S272	SCREW
4*	4*				AN960JD10LL	WASHER
4*	4*				MS21042L3	NUT
1	1				D412-702-109B	HARNESS ASSEMBLY
1*	1*				D3573-3	ADAPTER
1*	1*				D3579-045	SHOULDER HARNESS
1*	1*				K6.2	CLIP
4*	4*				MS24693S272	SCREW
4*	4*				AN960JD10LL	WASHER
4*	4*				MS21042L3	NUT

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: E

Date: 07.06.27

53096

QTY -041B	QTY -043B	QTY -045B	QTY -047B	QTY -049B	Part Number	Description
2		2			D412-702-111B	HARNESS ASSEMBLY
1*		1*			D3570-1	BRACKET
1*		1*			D3579-047	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
4*		4*			MS21042L3	NUT
2		2			D412-702-113B	HARNESS ASSEMBLY
1*		1*			D3570-2	BRACKET
1*		1*			D3579-048	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
4*		4*			MS21042L3	NUT
1			1		D412-702-115B	HARNESS ASSEMBLY
1*			1*		D3573-5	ADAPTER
1*			1*		D3579-046	SHOULDER HARNESS
1*			1*		K6.2	CLIP
4*			4*		MS24693S272	SCREW
4*			4*		AN960JD10LL	WASHER
4*			4*		MS21042L3	NUT
1			1		D412-702-117B	HARNESS ASSEMBLY
1*			1*		D3573-5	ADAPTER
1*			1*		D3579-045	SHOULDER HARNESS
1*			1*		K6.2	CLIP
4*			4*		MS24693S272	SCREW
4*			4*		AN960JD10LL	WASHER
4*			4*		MS21042L3	NUT
2	2				D3542-1	BRACKET
7	3		4	1	D3571-1	GUIDE
2	2				D3571-3	GUIDE
2		2			D3572-041	GUIDE ASSEMBLY
12	6		6	2	D3578-041	DOUBLER
2	2				D3610-041	BRACKET
2	2				D3618-1	CAP
4	4				AN4-10A	BOLT
2		2			AN4-16A	BOLT
4		4			AN4-25A	BOLT
2	2				AN4-44A	BOLT
2	2				MS24693S274	SCREW
3	3			1	MS24694S56	SCREW
10	2		8		MS24694S58	SCREW
1	1			1	MS24694S60	SCREW
26	6	20			AN960JD416	WASHER
4	4				AN960JD416L	WASHER
12	6	6			MS21042L4	NUT
24	12		12	4	CR3212-4-4	RIVET

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: E

Date: 07.06.27

53096

REFERENCE ONLY

The parts list in section 25.28 (pg. 93) of ICA-D412-702 Rev. 3 and section 7.0 (pg. 40) of IIN-D412-702 Rev. E is amended as follows:

QTY -041B	QTY -043B	QTY -045B	QTY -047B	QTY -049B	PART NUMBER	DESCRIPTION
X					D412-702-041B	Dart 13-Man 3-Point Shoulder Harness Kit
		X			D412-702-045B	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit

IS:

1		1			D412-702-111B	HARNESS ASSEMBLY (EXISTING)
1		1			D412-702-121B	HARNESS ASSEMBLY (NEW)
1*		1*			D3570-3	BRACKET
1*		1*			D3579-047	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
1*		1*			MS21042L3	NUT
1*		1*			D3569-3	DECAL
1		1			D412-702-113B	HARNESS ASSEMBLY (EXISTING)
1		1			D412-702-123B	HARNESS ASSEMBLY (NEW)
1*		1*			D3570-4	BRACKET
1*		1*			D3579-048	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
1*		1*			MS21042L3	NUT
1*		1*			D3569-3	DECAL
4		4			AN4-27A	BOLT (ADD)

WAS:

2		2			D412-702-111B	HARNESS ASSEMBLY
2		2			D412-702-113B	HARNESS ASSEMBLY

* DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

53096

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 09.06.30
CERT. NO.: SH04-7
ISSUE NO.: 3

DESIGN	99	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	99	
CHECKED	<i>[Signature]</i>	DRAWING NO. REV. A
MFG. APPR.	N/A	DSI 9469 SHEET 2 OF 5
APPROVED	<i>[Signature]</i>	TITLE SCALE
DE APPR.	<i>[Signature]</i>	AFT-FACING SEAT UPDATE NTS
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